

Sears**CRAFTSMAN**

ROLLER CABINETS AND TOOL CHESTS

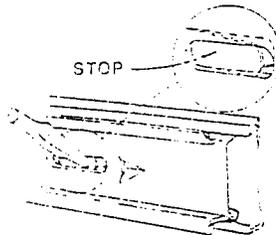
Please read these instructions carefully: Our Tool Chests and Roller Cabinets are designed to give you the finest appearance, convenience, storage and longest service. Prior to loading drawers with tools, lubricate the top channel and bottom channel of drawer slides and lock bar guides with oil or petroleum jelly (See Ill. A). This should be done several times a year.

TOOL CHESTS:

There is no assembly required on chests.

This unit will come equipped with one of the two types of slides described below. If it becomes necessary to remove drawers for cleaning, or due to damage follow the appropriate slide removal instructions that fit your unit.

A. Pull drawer all the way open then push back a fraction of an inch. B. Insert a screwdriver into this slot in the slide and push in on the stop until it clears the lance. Repeat the procedure on the other slide and remove drawer. C. To reinstall drawer, pry stop far enough out to engage lance ($\frac{3}{8}$ " to $\frac{1}{4}$ ") and push drawer onto slides until stops engage lances.



A. Pull drawer all the way open. B. Insert screwdriver behind the spring stop, twist out and down to hold the stop out on both slides and remove drawer. To reinstall drawer, reverse procedure.

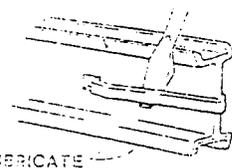


Illustration A

Chests have a locking bar which automatically raises and lowers with the cover. When the cover is closed, tabs in the lock bar engage in the lock bracket or lock pocket of the drawer. When the cover is open, tabs are raised clear of the lock brackets or lock pockets.

IMPORTANT: DO NOT close cover when one or more drawers are open, drawer will not lock.

When cover is closed **DO NOT** slam the drawers as they will not lock, and damage may occur to lock bar tabs, lock brackets, or lock pockets. Should damage occur, remove the drawers, and with a screwdriver, straighten out the deformed brackets or tabs. For units with lock pockets, a pair of pliers should be used. (See Illustration "B".)

COVER STORAGE RODS

Craftsman Chests (except Machinist's Chests and Super-Duty Chests) have 2 flexible rods in the cover for holding blueprints, work sheets, etc. To replace, slide rod to one side, bow in the middle until it's free of the hole on one end, then remove rod. Insert into another hole and reverse this procedure.

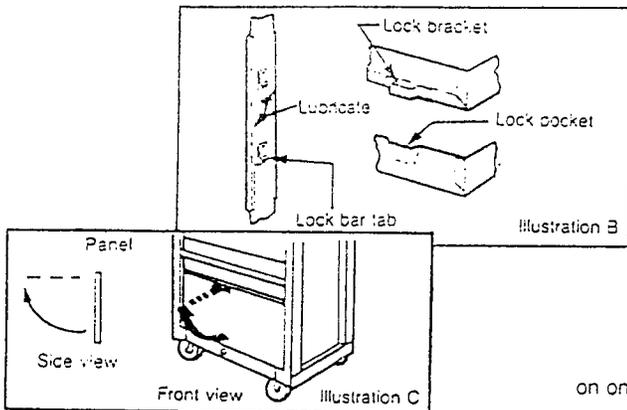


Illustration B

Illustration C

ROLLER CABINETS:

The only assembly required on roller cabinets is the mounting of the casters. Roller cabinet drawers are the same as the chest drawers and are removed and inserted as shown in Illustration "A" above.

If your roller cabinet has a bottom compartment, the panel activates the locking mechanism. **TO UNLOCK:** Turn the key and the panel automatically springs open at the bottom. Lift up and push in. (See Illustration "C".)

TO LOCK: Pull straight out, then lower panel, press in lightly at the bottom and lock.

If your roller cabinet has all drawers (no panel) the lock actuates the locking mechanism.

TO UNLOCK: Turn key and the cabinet is unlocked.

TO LOCK: Make sure all drawers are fully closed, turn key, then remove key.

CASTERS: Two rigid and two swivel casters with toe brakes. The necessary nuts and bolts for mounting have been furnished with your cabinet. It is recommended that the swivel casters (with toe brakes) be mounted at the end where the side handle is located.

On units with a bottom panel, lift panel and mount from inside.

On units with drawers the full height, the bottom drawer must be removed to mount the casters.

To aid you in the assembly of swivel casters to unit bottom, it is recommended that you insert the $\frac{1}{4}$ -20 x $\frac{3}{4}$ bolts in the bottom of the unit so that it will protrude inside the cabinet.

It is recommended to lay the cabinet on its back when mounting casters.

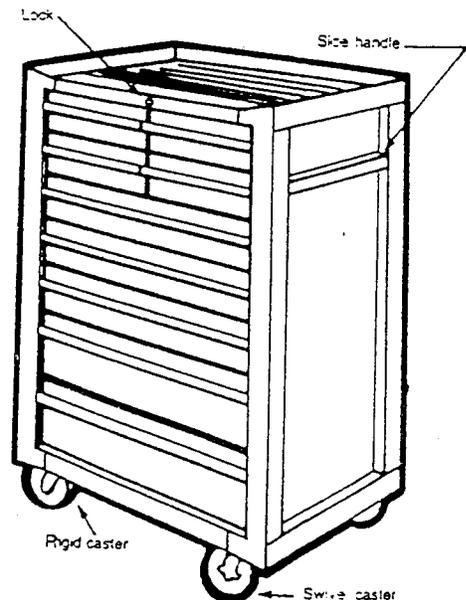
Replacement casters can be ordered from your local Sears store.

Keys: Two keys are provided. Before you do anything else put one of the keys in a safe place in the event the other is lost. You cannot lock the chest or cabinet without a key so the key can't be locked inside.

NOTE: 1. If you should lose the keys to your CRAFTSMAN chest or cabinet, order replacement keys through the parts department at your nearest SEARS SERVICE CENTER. Be sure to state the lock number which appears on the face of the lock.

2. To order a replacement lock (keys included) order through the parts department at your nearest SEARS SERVICE CENTER. You will need the

For other tool chest and cabinet accessories, see our Power Tool Catalog. There is a big selection of hardware equipment in our Power and Hand Tool Catalog available in Retail Store Hardware Department or Catalog Order Desk.



model number which appears on a label in the top right hand drawer.

NOTE: If extra security measures are required, SEARS CRAFTSMAN offers the 65118 LOCKGUARD which is used in addition to the standard locking system. This is available through either the catalog or the retail store. It may also be advisable to record the lock number from the face of the lock in a safe place and then file the lock number off the lock. This measure would inhibit key duplication.